

XELLAR-WELD

WELDING MODULE

Profile and tube production with XELLAR Roll	Unit	200	300	400
Tube diameter min.	mm	3	35	65
Tube diameter max.	mm	63	96	127
Wall thickness min.	mm	0.1	0.5	1.0
Wall thickness max.	mm	1.0	1.5	3.5
Rectangular tube max.		50x50	75x75	100x100

Features

Number of roll forming frame max.	pc	6
Welding roller table		optional
Welding roller table incl. cooling system		optional
Laser optic		optional
External laser source		optional
Weight (empty)	kg	ca. 3,500

Additional specifications

Speed: 0.5 - 40m/min

Cross-sections: Round tubes, rectangular and square tubes, closed profiles

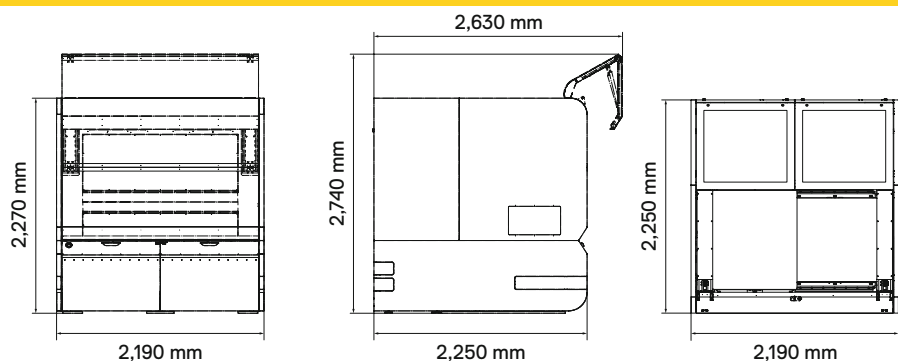
Welding process: Microplasma, TIG, Laser

Set-up times: <1h

Materials: carbon and stainless steel, high-strength and duplex steels, copper, brass, titanium, aluminium

Model	Front view	Side view	Top view
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