

# XELLAR-ROLL ROLLFORMING MODULE

XELLAR	Unit	200	300	400
Strip thickness up to <sup>1</sup>	mm	1	1.5	3.5
Strip width up to <sup>1</sup>	mm	200	300	400
Line speed max. <sup>2</sup>	m/min	60	60	60
Horizontal shaft distance	mm	130	130/260	160/320
High-dynamic servo drives		yes	yes	yes
Number of forming units		16	8/16	6/12

Features				
Automatic tool clamping		optional	optional	optional
Minimum quantity lubrication		optional	optional	optional
Coolant system		optional	optional	optional
Lighting (LED)		optional	optional	optional
Suction system		optional	optional	optional
Automatic docking system		optional	optional	optional

Dimensions of the adaptable frameworks				
Vertical center distance, from-to	mm	70-90**	70-175**	70-200**
Shafts Ø	mm	25/30	30/40	40/50
Weight (empty)	kg	approx. 1,200	approx. 1,700	approx. 2,100

<sup>1</sup> with Rm up to 300 N / mm<sup>2</sup>

<sup>2</sup> depending on the profile geometry, punching patterns

\*\* other heights on request



# DIMENSIONS

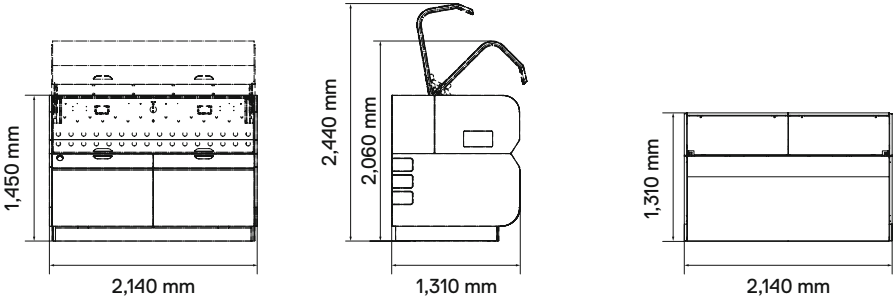
Model

Front view

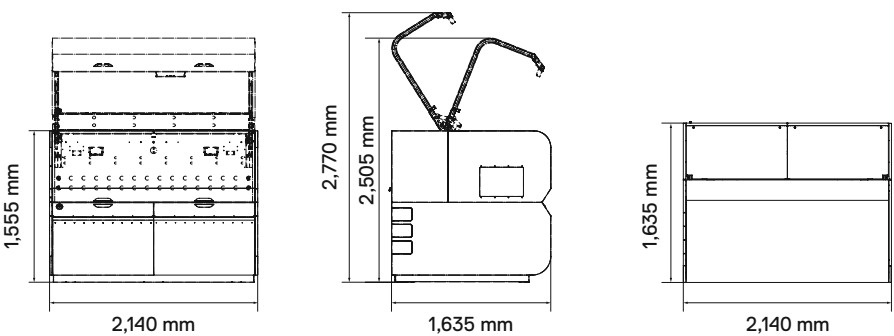
Side view

Top view

XELLAR-ROLL 200



XELLAR-ROLL 300



XELLAR-ROLL 400

